



Sage International, Ltd. was established in 1973 as a trading company. In 1979 Sage began manufacturing products to serve the law enforcement and special operations military markets.

Since inception, we continue to meet the needs of our customers by expanding our range of defensive and military products. Eventually this grew to the point where it became necessary to form a separate company specifically for the production of less-lethal munitions, known as Sage Control Ordnance, Inc.

Today Sage International, Ltd. produces multiple variants of M1A/M14 Enhanced Battle Rifle Chassis Systems, Shotgun System Enhancement products, Security products and other specialized defensive military items. Recently Sage International, Ltd. started crafting chassis systems for a variety of other rifles. These now include the M1 Garand, Mini-14/30/AC-556/6.8 & M1 Carbine.

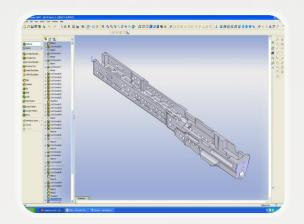
Sage International, Ltd. serves the US Armed Forces, Federal, State, and local law enforcement agencies in the United States, as well as a growing number of foreign agencies/militaries and continues to improve and expand our product range to meet the changing demands of our customers.

THE FIRST CHOICE OF WARFIGHTERS



The Sage R&D Team is responsible for high performance design, simulation, and testing. To enhance the final product our R&D department starts by utilizing concepts and designs that are user driven and based on "in the field" or "in-theater" input. Modern CAD/CAM machining techniques and precision CNC machinery help to quickly and accurately produce prototypes and working models.

Testing regimens are then used to stress function in the most hostile environments, which further advances developments into final designs of ergonomically sound and reliable product solutions. From initial design proposal to final production, our Research & Development department is constantly looking to innovate and adapt to meet the needs of an evolving marketplace.





As a leading manufacturer of military, law enforcement and special projects equipment, Sage takes quality and reliability very seriously. The Sage Production and Quality Control team is committed to excellence whilst crafting the very best products for you.

Throughout our manufacturing process strict guidelines are followed to maintain optimum quality on the products we manufacture. Sage utilizes modern CAD/CAM machining techniques and precision CNC machinery. This, together with our dedicated and skilled team, ensures regular reliable outcomes.

Sage quality control department maintains measuring instruments that are regularly calibrated and checked. Every product is visually inspected to match strict specifications prior to delivery.

Production information is archived to maintain total documentation throughout the manufacturing process. This ensures reliable follow-up with regard to any possible discrepancy. Additionally Sage is DOD 4145.26M and MIL-STD 1916 compliant.





#### **ENHANCED BATTLE RIFLE**

Chassis Stock System

In 1999 the United States Navy SEALs/Naval Surface Warfare, Crane Division, approached Sage International, Ltd. for assistance in modernizing the M14 rifle. The 7.62x51mm NATO cartridge coupled with the M14's reliable and robust design made the rifle superbly suited for long range target engagement.

As part of the Arctic rifle program the M14 was not suited in its existing wood and synthetic stocked configuration to be easily deployed in confined spaces and harsh environments. This prompted the SEALs to began searching for a more compact M14 for arctic warfare.

After field evaluations the SEALs reported they liked the Sage aluminum chassis mod the best. Through a combined effort of Crane and Sage, the M14 Enhanced Battle Rifle was born.

To date Sage International, Ltd. has supplied over 15,000 EBR Chassis Stock Systems to the United States Armed Forces and commercial markets.



M14 EBR-RI M14 EBR-RI NM



MK14 MOD-0 MK14 MOD-1 MK14 MOD-2



MK14 MOD-0





M14 T EBR

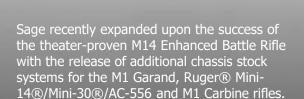
M39 EMR





- 1) Adjustable polymer cheek rest provides 2" of vertical adjustment
- 2) Proprietary telescoping butt stock allows 6 length of pull positions
- 3) Ambidextrous steel sling mounts
- 4) Textured ERGO® Grip with finger groves & storage compartment
- 5) M14DCSB Detachable Cantilevered Sight Base for mounting optics

- 6) Quick-Detachable Sage M14VFG Vertical Fore-Grip
- 7) Formed KYDEX® hand guard minimizes heat transfer
- 8) Patented steel operating-rod guide block provides rigidity & accuracy
- 9) Quad-Rail Picatinny system for mounting additional accessories
- 10) Multi-tool used for proper disassembly & maintenance



Unlike other "tactical" stocks, Sage chassis stock systems are not built just for looks. Our products are designed to transform your ordinary firearm into a more reliable and accurate battle rifle.

Our chassis stock systems are CNC machined in the United States from hardened aluminum and finished with Mil-Spec anodizing.

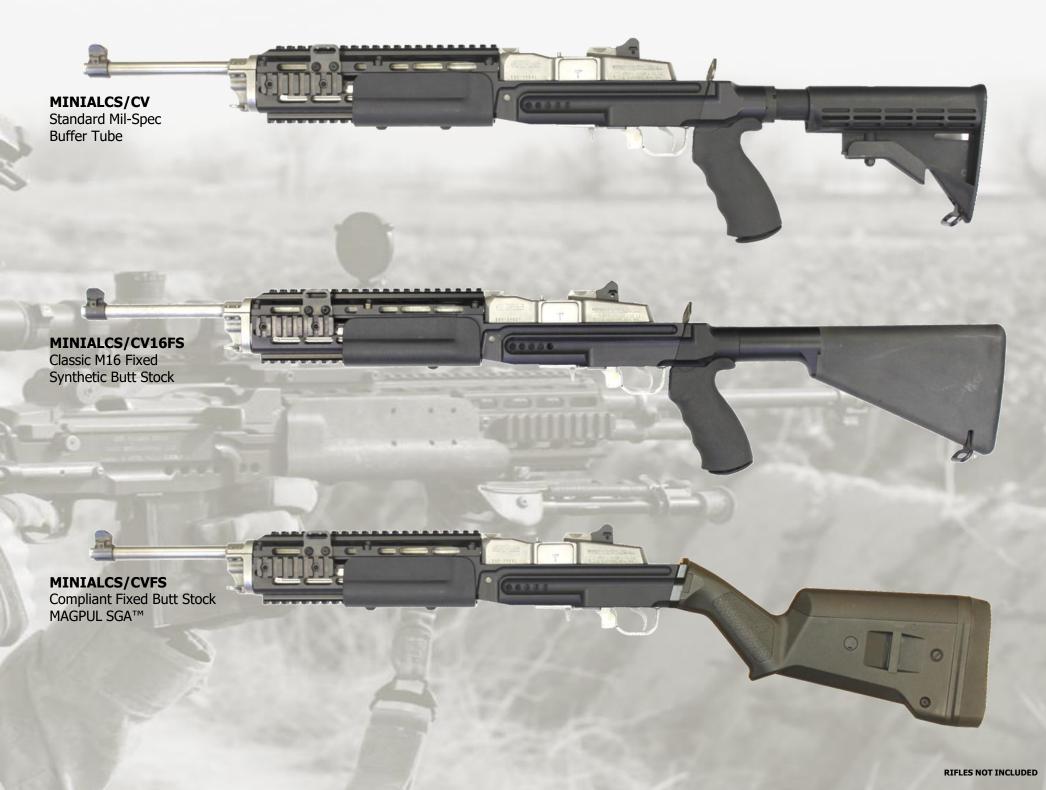
All Sage chassis stocks systems are drop in conversions with no permanent rifle modifications or additional bedding necessary.

Each system also features a quad-rail system to allow unlimited mounting of optics and accessories.

Whether you prefer a DMR platform or Close Quarter Battle Rifle, Sage manufactures a modular chassis stock system for you to get the job done.



# **MINI EBR**







5) Buffer tube accepts Mil-Spec sliding stocks, folding knuckle adapters, etc

4) Removable AR-15 style, textured ERGO® Grip with finger groves & storage compartment



Sage has established a reputation among sporting, military, and law enforcement customers as a manufacturer of premium-grade tactical chassis stock systems. Every accessory we manufacture is held to that same standard.

Our EBR and M16 accessories are known to be accurate, easy to install or detach, and designed to fit Picatinny rails that may be worn or out of specification.

Whether you are trying to replicate a Rock Island MOD-0 or make your precision rifle more stable with the addition of a monopod or adjustable butt extension kit, Sage has the accessories to help you get the job done.







# **SHOTGUN STOCKS & ACCESSORIES**



FRS1187 1100/11-87 LIGHT MOUNT



**STBC** Tactical Barrel Clamp





**JSS870** Jumbo Steel Safety



**PSMHG** Steel Hand Guard



MHGISL / MHGISR Hand Guard & Sling Loop



SSR870 / SSM590 Offset Sling Loop



**LBSO Breaching Stand-Off Devices** 

Sage Weapon Mounting Solutions are built to work in the most challenging environments. We collaborate directly with end users to distinguish requirements and conclude whether we have an existing weapon mounting solution available.

Sage also collaborates with end users to develop requirements that will form the basis of new projects. We exchange 3D CAD models, renderings and units for testing.

Our engineering team follows a strict design, prototyping and test protocol to ensure that our weapon mounting solutions are delivered quickly and exceed the expectations of our customers.

Coupled with our precision CNC machining capabilities, prototyping, and assembly experience, Sage weapon mounting solutions deliver unparalleled value.

All of our weapon mounts are manufactured of the finest available components and materials, in the United States of America.



#### STANDARD INSPECTION MIRRORS

All Sage Standard Inspection Mirrors (SIM) models feature tubular steel shafts and are available with multiple sizes of convex glass or acrylic flat mirrors. They durable black powder coat finishes and come in a variety of sizes. Sage Standard Inspection Mirrors are manufactured in the United State of America.







### PREMIER INSPECTION MIRRORS

All Sage Premier Inspection Mirrors (PIM) models feature lightweight aluminum shafts and are available with multiple sizes of convex glass or acrylic flat mirrors. They feature twist lock length adjustment and straight line non-rotational extension poles. Sage Premier Inspection Mirrors are manufactured in the United State of America.



